



Olin MSDS No.: 00074.0001 Revision Date: 1/1/11 Revision No.: 12 Supercedes: 1/1/10

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: LEAD-FREE PRIMED SHELLCASES

Chemical Name: Mixture - Metal Allov

Synonyms: Centerfire Heavy Metal Free Primer Shellcase

> CENTERFIRE LEAD FREE PRIMED SHELLCASES USE THE FOLLOWING DESCRIPTIONS IN VARIOUS COMBINATIONS PRECEDED BY THE CALIBER OF THE PRIMED CASE. THE TERM

"LEAD FREE" OR THE ABBREVIATION "LF" WILL ALSO BE PART OF THESE TERMS: CENTERFIRE PRIMED BRASS CENTERFIRE PRIMED SHELLCASE CENTERFIRE RIFLE PRIMED CASE CENTERFIRE PISTOL PRIMED CASE CENTERFIRE RIFLE PRIMED SHELLCASE

CENTERFIRE PISTOL PRIMED SHELLCASE CENTERFIRE RIFLE PRIMED BRASS CENTERFIRE PISTOL PRIMED BRASS

CFR PRIMED CASE CFP PRIMED CASE **CFR PRIMED SHELLCASE** CFP PRIMED SHELLCASE

CFP PRIMED BRASS CFR PRIMED BRASS PSC (PRIMED SHELLCASE) **EPC (EMPTY PRIMED CASE)**

LF (LEAD FREE)

Chemical Family: Mixture

Formula: Not applicable - mixture Product Use/ Description: Small arms primed shellcase

COMPANY ADDRESS MSDS Control Group

Olin Corporation - Winchester

Division. Inc.

600 Powder Mill Road East Alton, IL 62024 www.winchester.com

TECHNICAL EMERGENCY TELEPHONE

INFORMATION: NUMBER: 618-258-3507 618-258-2111

2. **COMPOSITION / INFORMATION ON INGREDIENTS**

CAS Number	Components	% By Weight	EINECS/ ELINCS #	EU Clas	ssification
				Symbol	R-Phrase
7440-50-8	Copper	55 - 92	231-159-6	None	None
7440-66-6	Zinc	8 – 45	231-175-3	F (as dust or powder)	R 15-17
4682-03-5	Diazodinitro phenol (Dinol, DDnNP)	2 - 5	225-134-9	E*; Xn*	R3-36/38-43
7757-79-1	Potassium nitrate	3 - 5	231-818-8	O*, Xi	R8-R36/38
7440-42-8	Boron	0.5 – 1.5	231-151-2	None	None
9004-70-0	Nitrocellulose	1.5 – 2.5	Not listed	E*	R 2

^{*}This material is not listed in Annex 1 of Directive 88/379/EEC. Olin has classified the material according to the conventional method based upon information from similar materials.

OSHA REGULATORY STATUS: Explosive

HAZARDS IDENTIFICATION 3.

CAUTION!

EXPLOSIVE. KEEP AWAY FROM HEAT. DO NOT SUBJECT TO MECHANICAL SHOCK. PARTICLES FROM FIRING MAY BE HARMFUL IF INHALED. DO NOT TAKE INTERNALLY.

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HAZARD RATINGS (for dust or fume)

Hazardous Materials Identification System (HMIS)

Degree of hazard (0 = low, 4 = extreme)Health: 0

Flammability: 0

Physical Hazard: Explosive: 2

National Fire Protection Association (NFPA)

Mixture. Not rated.

HUMAN THRESHOLD RESPONSE DATA

Odor Threshold: Unknown **Irritation Threshold:** Unknown

The IDLH for this product is not known. The IDLH for copper is 100 Immediately Dangerous to Life or Health (IDLH) Value(s):

 ma/m^3 .

POTENTIAL HEALTH EFFECTS

This product is composed of a finished plastic tube which contains the various components completely sealed within. Therefore, under normal handling of this product, no exposure to any harmful materials will occur.

When the product is fired, a small amount of particles may be generated which may be slightly irritating to the eyes and the respiratory tract. The particles may contain trace amounts of these harmful substances:

Copper: Inhalation of high concentrations of metallic copper dusts or fumes may cause nasal irritation and/or nausea, vomiting and stomach pain.

Potassium nitrate: Ingestion of large doses of potassium nitrate can lead to the development of methemoglobinemia (inability of the blood to carry sufficient oxygen). It is not anticipated that exposure from this product would cause this effect.

It is unlikely that the amount of particles that someone would be exposed to from firing would be sufficient to cause any of these effects.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: There are no medical conditions known to be aggravated by exposure to this product in its solid form.

POTENTIAL ENVIRONMENTAL EFFECTS: Product has not been tested for environmental properties.

FIRST AID MEASURES 4.

EYE CONTACT: Immediately flush out fume or particles with large amounts of water for at least 15 minutes, occasionally lifting

the upper and lower eyelids. If eye irritation develops, call a physician at once.

SKIN CONTACT: Wash skin with plenty of soap and water.

INHALATION: If symptoms of lung irritation occur (coughing, wheezing or breathing difficulty), remove from exposure area to

fresh air immediately. If breathing has stopped, perform artificial respiration. Keep affected person warm and at

rest. Get medical attention.

INGESTION: If ingested, immediately call a physician.

5 FIRE FIGHTING MEASURES

PROPERTY	VALUE	PROPERTY	VALUE
Explosive	Yes	Flammable	Not applicable
Combustible	Not applicable	Pyrophoric	No
Flash Point (°C):	Not applicable	Burning Rate of Material:	Not applicable
Lower Explosive Limit:	Not applicable	Autoignition Temp.:	No data
Upper Explosive Limit:	Not applicable	Flammability Classification: (defined by 29 CFR 1910.1200)	Explosive

UNUSUAL FIRE AND EXPLOSION HAZARDS: None.

EXTINGUISHING MEDIA:

Flood area with water. If no water is available, carbon dioxide, dry chemical or

earth may be used.

SPECIAL FIREFIGHTING PROCEDURES: In case of fire, or if the fire reaches the cargo, use normal fire fighting equipment.

Turnout gear supplies sufficient fire fighter protection from the explosive

characteristics of this product.

6. **ACCIDENTAL RELEASE MEASURES**

FOR ALL TRANSPORTATION ACCIDENTS, CALL CHEMTREC AT 800-424-9300.

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Spills of this material should be handled carefully. Do not subject materials to mechanical shock. A spill of this material will normally not require emergency response team capabilities. If, however, a large spill occurs, call 1-888-289-1911 for technical assistance.

7. HANDLING AND STORAGE

HANDLING:No special requirementsSTORAGE:No special requirements

Shelf Life Limitations: Not known Incompatible Materials for Packaging: None known

Incompatible Materials for Storage or Transport: Acids, Class A & B explosives, strong oxidizers, and caustics CONDITIONS TO AVOID: Mechanical impact or shock and electrical discharge. Friction.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

CAS#	CHEMICAL NAME	ACGIH TLV	OSHA PEL	INTERNATIONAL OELS
7440-50-8	Copper	0.2 mg/m³ (fume), 1 mg/m³ (dusts and mists)	0.1 mg/m³ (fume) 1 mg/m³ (dusts and mists)	Austria, Belgium, Canada: 0.2 mg/m³ (fumes), 1 mg/m³ (dusts) Denmark: 1.0 mg/m³ (dust and powder) Germany (MAK): 0.1 mg/m³ (fume), 1 mg/m³ (dusts and mists)
7440-66-6	Zinc	None established	None established	None established
9004-70-0	Nitrocellulose	None established	None established	None established
4682-03-5	Diazodinitro phenol (Dinol, DDnNP)	None established	None established	None established
7757-79-1	Potassium nitrate	None established	None established	None established
7440-42-8	Boron	None established	None established	None established

ENGINEERING CONTROLS: Local exhaust ventilation is recommended if significant dusting occurs or fumes are generated.

Otherwise, use general exhaust ventilation. Use explosion-proof ventilation.

EYE / FACE PROTECTION: Use safety glasses. SKIN PROTECTION: Not normally needed

RESPIRATORY PROTECTION: Respiratory protection not normally needed.

GENERAL HYGIENE: Do not eat, drink, or smoke while using this product. Wash hands thoroughly after use.

9. PHYSICAL AND CHEMICAL PROPERTIES

PROPERTY	VALUE	PROPERTY	VALUE
Appearance:	Red/gold metallic color	Vapor Density (air = 1):	Not applicable
	(non-plated); silver colored		
	(nickel plated)		
Odor:	None	Boiling Point (°F):	Not applicable
Molecular Weight:	Not applicable - Mixture	Melting point:	Not applicable
Physical State:	Solid	Specific gravity (g/cc):	Not applicable
pH:	Not applicable	Bulk Density	Not applicable
Vapor Pressure (mm Hg):	Not applicable	Viscosity (cps):	Not applicable
Vapor Density	Not applicable	Decomposition Temperature:	60°C (140°F)
Solubility in Water (20 ℃):	Insoluble	Evaporation Rate:	Not applicable
Volatiles, Percent by volume:	Not applicable	Octanol/water partition coefficient:	Not applicable

10. STABILITY AND REACTIVITY

STABILITY: Stable under normal temperatures and pressure.

MATERIALS TO AVOID: Acids, Class A & B explosives, strong oxidizers, and caustics

HAZARDOUS DECOMPOSITION PRODUCTS: Nitrogen oxides, carbon monoxide, lead oxides, carbon dioxide, lead

dust/fume

HAZARDOUS POLYMERIZATION: Will not occur.

OTHER: Cartridge may detonate if case is punctured or severely damaged.

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11. TOXICOLOGICAL INFORMATION

POTENTIAL EXPOSURE ROUTES: The physical nature of this product makes absorption from any route unlikely. A small amount of inhalable particles may be created when projectile is fired.

ACUTE ANIMAL TOXICITY DATA:

For Product:		For Components					
		Copper	Nitrocellulose	Diazaodinitro- phenol	Zinc	Potassium nitrate	Boron
Oral LD ₅₀	Not applicable for product	3.5 mg/kg (mouse, intraperitoneal)	> 5 g/kg (rat)	No data	No data	3750 mg/kg (at)	No data
Dermal LD ₅₀	Not applicable for product	375 mg/kg (rabbit, subcutaneous)	No data	No data	No data	No data	No data
Inhalation LC ₅₀	Not applicable for product. Particles generated from firing may be slightly toxic.	No data	No data	No data	No data	No data	No data
Irritation	Not a skin or eye irritant as a solid.	Respiratory irritant	No data	Irritant	Eye irritant	No data	No data

SUBCHRONIC/ CHRONIC TOXICITY: None known or reported.

CARCINOGENICITY: This product is not known or reported to be carcinogenic by IARC, OSHA, NTP, or

EPA

This product is not known or reported to be mutagenic. Diazodinitrophenol tested MUTAGENICITY:

positive in a bacterial mutagenicity test.

This product is not known or reported to cause reproductive or developmental

This product is not known or reported to cause neurological effects.

REPRODUCTIVE, TERATOGENICITY, OR

DEVELOPMENTAL EFFECTS: NEUROLOGICAL EFFECTS:

INTERACTIONS WITH OTHER CHEMICALS

WHICH ENHANCE TOXICITY: None known or reported.

ECOLOGICAL INFORMATION 12.

ECOTOXICITY: No data is available on this product. Individual constituents are as follows:

Copper: The toxicity of copper to aquatic organisms varies significantly not only with the species, but also with the physical and chemical characteristics of the water, such as its temperature, hardness, turbidity and carbon dioxide content. Copper concentration varying from 0.1 to 1.0 mg/l have been found by various investigators to be not toxic for most fish. However, concentrations of 0.015 to 3.0 mg/l have been reported as toxic, particularly in soft water to many kinds of fish, crustacea, mollusks, insects, and plankton.

Nitrocellulose: LC₅₀ > 1000 mg/l (fish, invertebrates, algae)

Zinc: The following concentrations of zinc have been reported as lethal to fish:

Rainbow trout fingerlings: 0.13 mg/l, 12 – 24 hours

Bluegill sunfish: 6 hr TLM = 1.9 - 3.6 mg/l (soft water, 30°C)

Rainbow trout: 4 mg/l (hard water) 3 days Sticklebacks: 1 mg/l (soft water) 24 hrs

The presence of copper appears to have a synergistic effect on the toxicity of zinc towards fish.

MOBILITY: No data

PERSISTANCE/DEGRADABILITY: Not biodegradable.

BIOACCUMULATION: No data

13. DISPOSAL CONSIDERATIONS

If this product becomes a waste, it meets the criteria of a hazardous waste as defined under 40 CFR 261 and would have the following EPA hazardous waste number: D003. This waste is subject to Land Disposal Restrictions under 40 CFR 268 and must be managed accordingly. Material may need to be deactivated before ultimate disposal.

Care must be taken to prevent environmental contamination from the use of this material. The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws and regulations regarding treatment, storage and disposal for hazardous and nonhazardous wastes.

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14. TRANSPORT INFORMATION

	U.S. DOT	RID/ADR	IMDG	IATA	IMO	Canada TDG	
PROPER SHIPPING NAME:	This material is	Cases, Cartridge, Empty With Primer					
HAZARD CLASS:	not regulated As	1.4\$					
	a DOT						
UN NO.:	hazardous	UN0055					
PACKING GROUP:	material for			II			
HAZARD LABEL/PLACARD:	domestic (U.S. Land)		1.4S / 1.4 P	Placard over 1001	lbs. (454 kg)		
REPORTABLE QUANTITY:	transportation.						
SPECIAL COMMENTS:	Regulated for inte	egulated for international land, water and air transportation					

15. REGULATORY INFORMATION

US FEDERAL

TSCA	The components of this product are listed on the Toxic Substance Control Act inventory.					
CERCLA:		Copper, R.Q.= 5000 lbs.; Zinc, R.Q. = 1000 lbs. (No reporting is required if diameter of the pieces of metal is equal to or exceeds 100 micrometers (0.004 inches).				
SARA 313:	Copper, Zinc (fume or	Copper, Zinc (fume or dust)				
SARA 313 Hazard Class:	Health: Acute – No Fire: No Reactivity: None Release of Pressure: Yes Chronic - No					
SARA 302 EHS List:	None of the components of this product are listed.					

RQ = Reportable Quantity

STATE RIGHT-TO-KNOW STATUS

Component	CA Prop. 65	New Jersey	Pennsylvania	Massachusetts	Michigan
Copper	Not listed	X	X	X	X
Zinc	Not listed	X	Not listed	X	Χ
Nitrocellulose	Not listed	X	X	X	Not listed
Diazodinitro phenol (Dinol,					
DDnNP)	Not listed	Not listed	Not listed	Not listed	Not listed
Potassium nitrate	Not listed	Not listed	Х	X	Not listed
Boron	Not listed	Not listed	Not listed	Not listed	Not listed

EUROPEAN REGULATIONS

Hazard Classification

Danger Symbol: E Explosive

Risk Phrases: R2 Risk of explosion by shock, friction, fire or other sources of ignition

Safety Phrases: S2 Keep out of reach of children.

German WGK Classification: Not known

CANADIAN REGULATIONS

DSL LIST: The components of this product are on the DSL or are exempt from reporting under the New Substances Notification

Regulations.

IDL: Copper

WHMIS: This product is not subject to WHMIS. It is regulated as a Class 6 Explosive in Canada.

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16. OTHER INFORMATION

REVISIONS: 9/21/05 – added additional information for a component; 7/1/09 – changed emergency contract number and mailing

address; 1/1/11 - review

PREPARED BY: Olin Corporation

OTHER: Additional information available from: www.winchester.com

<u>NOTICE:</u> THE INFORMATION IN THIS MSDS SHOULD BE PROVIDED TO ALL WHO WILL USE, HANDLE, STORE, TRANSPORT, OR OTHERWISE BE EXPOSED TO THIS PRODUCT. THIS INFORMATION HAS BEEN PREPARED FOR THE GUIDANCE OF PLANT ENGINEERING, OPERATIONS AND MANAGEMENT AND FOR PERSONS WORKING WITH OR HANDLING THIS PRODUCT. OLIN BELIEVES THIS INFORMATION TO BE RELIABLE AND CURRENT AS OF THE DATE OF PUBLICATION, BUT MAKES NO WARRANTY THAT IT IS.

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